

MAKE No.

SERIAL

SIZE

GRADE

KITCHEN

SIZE M/M

Kgs.

SUBSTANCE G/M²

STORAGE SOLIDS

STORAGE TANK LEVELS
PER 50 Kg

X 12 Bag.

4%

10.25

123.0

5%

8.2

98.4

6%

6.8

81.6

6.5%

6.35

7%

5.9

70.8

7.5%

5.5

8%

5.12

61.4

9%

4.5

54.0

10%

4.1

49.2

11%

3.7

44.4

12%

3.4 2

41.04

9 bags + 12 + 6 + 6 + 6 = 49 bags
4 litres OBA + 4 + 45 = 13 OBA

Monday 25th August 86

s/s Scholastic White Wove 75Gm² 4% starch + OBA.

M/c shot to prepare for "Leinster" Watermarked bond
(4% starch + 4 litres OBA per batch)

Started on s/s White Bond 90 Gm² 9% starch + OBA

Screen G3 at final station off. Very noisy.

6 * 6 + 6 + 6

3 LIT NALFLOC A2G

A.G.O. 20201128

Thursday September 4th '86 2/LFOBA + 2.+2+2

Reduced - O.B.A. 2 litres JOE CONOLLY

S/S Scholastic White Wave @ 4% plus 5 litres O.B.A.
60g/m².

O.B.A. Reduced to 3 litres per batch from previous shift (J. Connolly)

M/c shut at 8 a.m. to fit new couch roll motor.

Started up at 7.30 p.m.

12 + 6 + 12 + 12 + 12 + 12 + 12 + 12 + 12. 2 L. NALF LOC. A26 * 1
37 litres O.B.A.

60 l AOB.

Sunday September 14th '86 OBA l. 10. + 3 + 11 + 3 + 12 + 3 + 13

OBA INCREASED. 11 l. To E CONOLLY

S/S Forms Bond 70g/m² @ 7% plus 8 litres O.B.A.

Changed to S/S White Wave Duplicating 80g/m² @ 4% plus 9 litres O.B.A.

(11/1c shot at 1.30 p.m. - no stock) (at 8.30 a.m.)

Started up at 4.20 p.m. and changed to

Bulky White Offset 80g/m² @ 7% plus 9 litres O.B.A.

Changed to Bulky White Envelope 80g/m² @ 7% plus 9 litres O.B.A.

Changed to White Envelope 80g/m² @ 7% plus 10 litres (at 5.30 p.m.)

6 pc. at 7.00 p.m.

White Envelope 7% plus 10 litres O.B.A. per batch.

WHITE ~~CARTRIDGE~~ 90g/m² 6 pc. PLUS 11 l. OBA.

OBA INCREASED - 184 90g/m² 12-15 AM 100. 3.40

12 + 12 + 12 + 12 + 12

2. l. NALFLOC A26
+ 1 litre Nalfloc A26.
+ 26 litres O.B.A.

SATDAY SEP. 27. 86.

OBA 11 + 3 + 3 + 3 + 13 + 13

S/S FORMS. BOND. 60 GM?. 6 $\frac{1}{2}$ 8.1 OBA

OBA INCREASED. TO 9. LITRES. JOE CONOLLY.

CHANGED AT. 11.5 PM OBA INCREASED. TO 12 l.

WHITE BOND. 80 GM. 7P. 9 l. OBA. INCREASED TO 12 l. 13

M/C Shut at 8 p.m to fit new cylinder felt.

Started up at 11.30 p.m.

12 + 6 + 6 + 6 + 6 + 6
24 litres OBA. 1100BA

2 litres Naflac

Tuesday 30th September 86

s/s Loems Bond 70 g/m² 7% + 8 Litres OBA

s/s Loems Bond 80 g/m² 7% + 8 Litres OBA

Reduced Hard bath to 6% b.p. Acetone

Problems with stickers at size press. Starch very tacky on press rolls. When m/c shut to wash wire washed press.

7-45PM s/s Scholastic White Wove 60 g/m² 4% + 4 litres OBA
OBA reduced to 3 litres S. Balanced.

m/c shut 3.00pm to wash wire
Washed down s/p and U tank.

12+12+12+12+12+6+12+12.

~~2 * 12 NALFLOC~~

1 + 2 litres Nalffoc A2b.

Saturday October 11th '86

M/c Shut from previous shift. Fitting 2nd press felt.

Started up at 10 A.M. on S/S White Bond 80gm² @ 7%

O.B.A added at pump after final tank (1.475)

Changed to S/S White Bond (Rotunda) 80gm² @ 11% at 11.30 A.M.

O.B.A. added at pump after final tank (1.525)

Solids reduced to 10% at 2.40 p.m. (for opacity) - (J. Kelly)

Changed to S/S White Bond 80gm² @ 7% at 7.30 p.m.

O.B.A. added at pump after final tank (1.475).

CHANGED TO WHITE DUPLECTIN AT 11.5 PM. 80GM. 4%.

OBA ADDED AT FINAL TANK. (1.475).

CHANGED TO WHITE CARTRIDGE 135 GM. 7%. 15 AM

OBA AT FINAL TANK. (1.40).

940

20220817082632

Saturday 13th October 86

1 C Nalffoc
 1 L NALFFOC A27
 (O.B.A.) 15 + 20 + 20
 (STARCH) 12 + 12 + 12

3/5 White Bond 70 GM²

67 Stach + 17c 0.64 per bath

{ OBA increased to 19 L per batch 9-30 AM per Abelson
OBA increased to 22L per batch 12-15 PM per Abelson
" " 30 L - - 1-15 PM "

10 Litres Bleach added on top of 300 Litres (60%)

BLANKOPHOR

15 litres OBA per batch ($60\% = 9 \text{ bags}$)

BUD KOPFER : REDUCED TO 13 litres O.B.A. / liter $(t_{50\%} = 9 \text{ days or } 12 \text{ hours} = 81.6 \text{ go})$.
 (S. READING).

INCREASED TO 15 L. O.B.A | batch of 60 AGAIN — (S. ROLAND) AT 0000.

Starch	Leucophor E	Malfloc	Blankophor P
9 Bag	20 Litter	1 Litter	5 Litter
9 "	18 "	1 Litter	5 "
9 "	8 "	1 "	20 "
9 ..			15 ..
			15 ..
(12)			15 L.
12			20L
12			20L
12			
<hr/>	<hr/>	<hr/>	<hr/>
72	46	3	115

THURSDAY, 23RD OCTOBER, 1986.

(CREAM TONED PTG) MC SHUT AT 0800.

- ① VALVE, V56 - REPAIRED.
- ② S.2. DRAIN VALVE, V40, FRACTURED + BROKEN - REPAIRED.
- ③ SIZE PRESS ROLL (APPLICATOR) (BLACK) - CHANGED (MARKS ON ROLL).
CHANGED TO — (AT 1730)

- CREAM TONED PTGS. 63.0 GM² "WATERMARKED" at 6% SOLIDS. — NO. Q.B.A.
MC SHUT AT 1735. — STARTED UP AT 1830 (APPROX.).

PUMPS P.1 OR P.2. WOULD NOT RUN FOR APP. 15 MINS. AIR SUPPLY LOW.

CREAM TONED PTGS. 63GM² UNWATERMARKED 6% SOLIDS

DANDY ROLL DRIVE BELT BROKEN. NO SPARE

SOLIDS INCREASED TO 7% At 7-45 AM per Abnormal. (LOW BURST)

STARCH.	BLANKOPHER P.	NALFLOC A27
12 bags.	—	2 litres
12 bags.	—	1 "
12 "	—	
12 "	—	
48		3

Tuesday 28/10/86

-38 TOO-ES VADUM

Cream Toned Printing 636M² 6% Solids No OSA
Dyeing by Isolazair

P. M. 1. Starch Specks on

G3 - (SCREEN CUT IN CENTRE + VERY DIRTY) — CHANGED.

Starch	Maltose A 27		
12 bags.	1/2 to P.M. 1 tank		
12 "	1 litre		
	1 Litre		
	1/2 LITRE TO NO. 1 H/C.		
	2 LITRES.		
	5 LITRES.		
	18 litres	to 2nd Oliver	3d ad
<u>12 bags.</u>			
<u>12 bags.</u>			
<u>12 bags.</u>			
<u>6-0</u>			

Monday 17/11/86

s/s White Bond 60 gm⁻² 5% Starch + 25 Litres 0.84 per
12 bag batch

s/s Schlesic White Wove 60 gm⁻² 4% Starch + 4 litres 0.84
per 6 bag batch
on m/c 3-20 AM

MATERIALITY -

CHANGED TO S/S WHITE OPAQUE P.T.G.S. AT. 6/55 AM.
7/litre. 5 LITRES 0.84

Starch	Blanketform	Maltese A 26
6 bags	12½ litres	2 litres.
6 "	9 litres	1 =
6 "	4 "	
12 -	4 -	
12 -	4 -	
12 "	7 -	
	7 -	
<u>54 BAGS.</u>	<u>47½ LITRES</u>	

Thursday November 27th '86

S/S Forms Bond 70 gm^2 @ 6% plus 4 litres O.B.A.
M/C Shut at 9.45 a.m. when 1st press Speeded up on its own.
Started up at 12 noon.
Screen SH - covering changed.

CHANGED TO CASH REGISTER MOVE AT 10-50 PM
GM GO. 2/Pc 3-LITRES. OBA

M/C SHUT AT 1-25 STARTED UP AT 3-30

Starch	Blankophor F.	Nafloc A26	
12 bags	4 litres.	2 litres	
9 "	3 "	1 "	→ To Drain at Juice Tank.
12 :	1 =	1 =	
	1 =		
33	9	4	

Sunday December 7th 86

S/S White Bond 70 gm² @ 5% (for opacity)
plus 29 litres O.B.A.

Changed to 60 gm² - as above - at 10.30 a.m.

M/C shut to wash fabric at 11.30 a.m. - 12.30 p.m.

Shut again at 1.30 p.m. 3rd section motor cut out.

Engineers had to replace motor.

Starch	Blankophor F	Gaffloc F 26
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Perfectamyl	ENOX A50 S	
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	6 Bags	
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	4 litres	
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	2 litres	
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	1 "	
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NIK

WENDAY DEC 10-86

S/S WHITE CARTRIDGE 100 GM². C 7/Pc. 16/LITRES O.B.A.

M/G STARTED UP AT 5-50 PM.

CHANGED TO 135 G/M²

Changed to 115 gm² - as above at 1.30 a.m.

* N.B. Emox starch very tacky at size-press. Tail sticking to cylinders or top section on feed-down. This is probably the cause. Supervisor (J. Kelly) informed. *

Changed to 100 gm² - as above - at 5.30 a.m.

Changed to S/S Scholastic White Wave 60 gm² @ 4%

plus 5 litres D.B.F. at 7.30 a.m.

EMOX
STARCH A50 S. BLANROP.HOR

MALFLOC A/26

12. bags

5 litres

15 "

2 litres

1 "

27

Wednesday December 17th '86

18.000000000000002 38.000000000000004

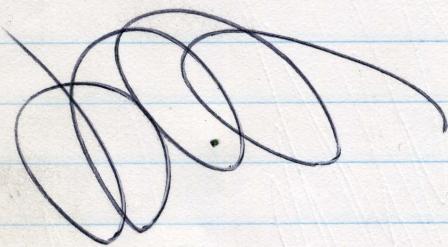
M. I. Envelope Wove 77 gm² @ 4% plus 8 litres O. S. A.

M/C Shut at 8.45 a.m. for Christmas Holidays

System being thoroughly washed out with boiling water, caustic
Soda and Naflac.

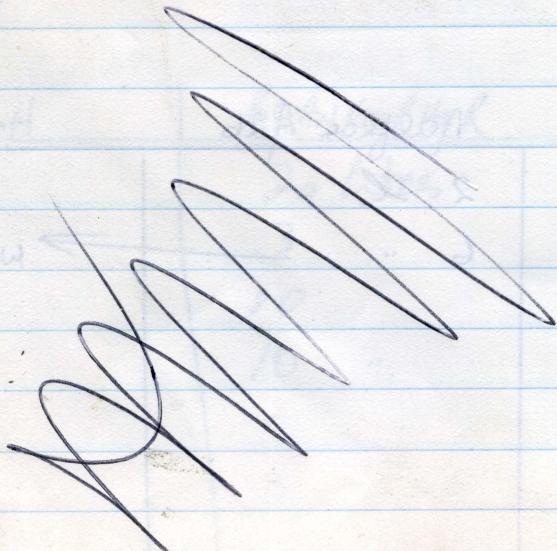
* Storage tanks to be left half-full of fresh-water during Shut *

(J. Lukins instructions)



Gerry Gantley

~~McCloskey~~
~~Freight~~
~~Conley~~



Thursday December 18th '86

88 API released water

M/c Shut - clearing in general.

Friday December 19th '86

48° 20' 81° 20' 1000m 1000m

M/c Shut — Cleaning in general and fitting new cylinder felts.

Saturday December 20th 86

M/c Shut - Cleaning in general and fitting new fabric.